

Demonstration of a Non-Invasive Radiation Measurement Technique to Support the Decommissioning of Nuclear Power Plants



Lane Waddell
Technical Leader, EPRI

Dr A. Bala
Physicist

Waste Management Symposia
09 - 13 March 2025

Background

- Nuclear facility decommissioning involves a large amount of concrete waste disposition.
- Radiological characterization of concrete contamination must be performed to estimate the amount of materials that must be remediated and disposed of as radioactive waste (cost factor).
- However, characterization of cementitious waste is time intensive and expensive leading to conservative characterization.
- Improved methods of quickly and accurately characterizing concrete could offer significant savings in labor, resource allocation, disposal and thus, overall cost reduction.

Waste Stream	Mass of cementitious material [metric tonnes]	Proportion of total material in waste stream
ILW	66,000	21%
LLW	800,000	40%
VLLW	2,000,000	71%

Source: UK Concrete Waste By Waste Class based on UK-NDA “UK Radioactive Waste Inventory 2022”, published 2023

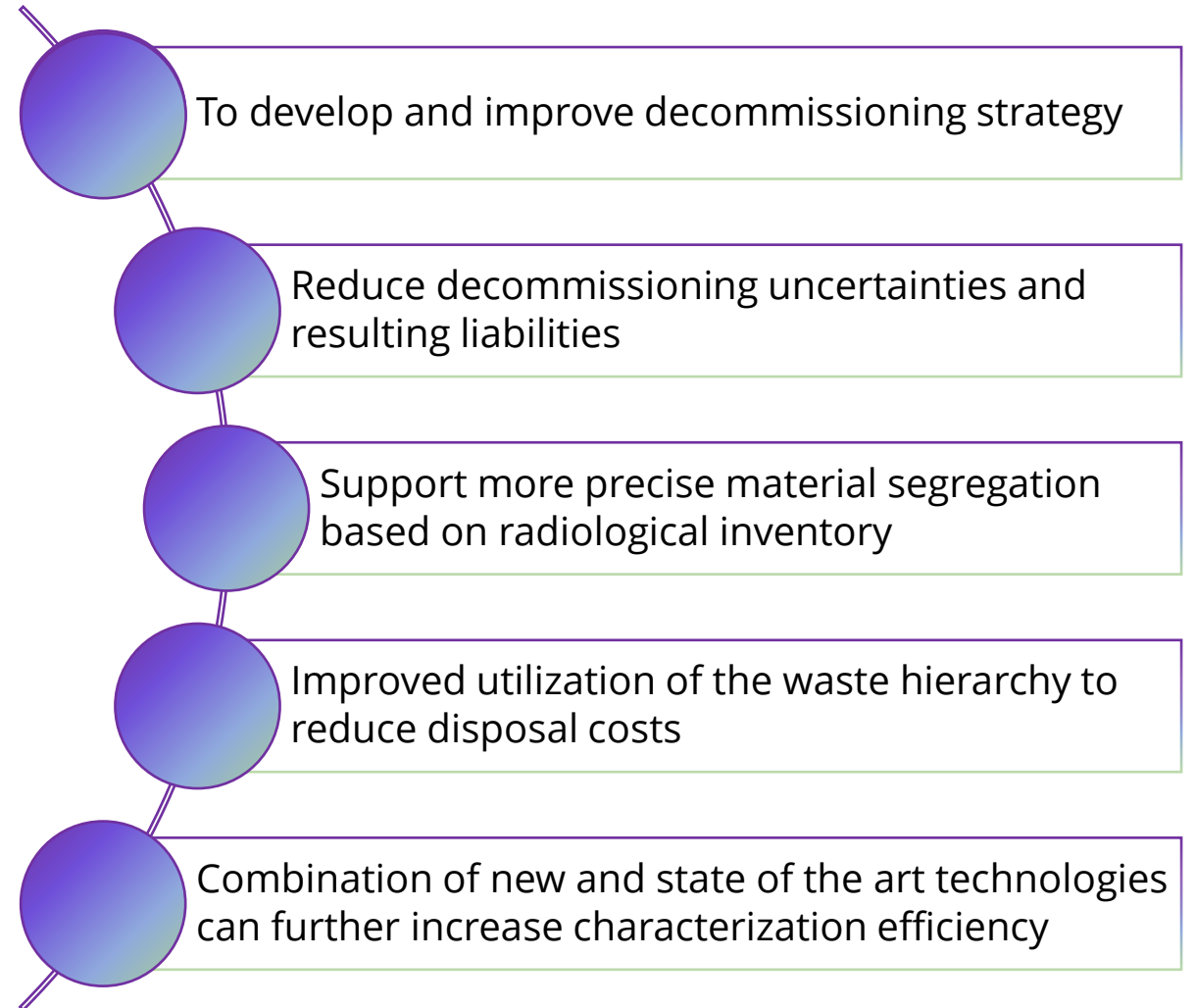
Advanced Characterization Technologies Could Save Costs

Problem Statement

Characterisation is Key



Image: concrete dust sampling, EPRI 3002005412



Non-Invasive Characterization can Support State of the Art Technologies.

Current Solution?

Core&Drilling Sampling



Image: courtesy of ENRESA of direct drilling characterization, EPRI 3002005412



Image: courtesy of EDF UK core sampling technology

Challenges:

- Estimating the entrained contamination are **challenging** (i.e. slow/time consuming).
- Depth is typically estimated with a **sparse** grid of core or drill samples, resulting in:
 - **Hazardous** work generating airborne contamination.
 - **Damages** fabric of facility.

Objective

- Emerging non-destructive characterization technology D:EEP developed by Createc out of the United Kingdom.
- Principle is to characterize internal contamination in-situ using changes to the gamma energy spectrum due to attenuation/scattering.
- Technology has been previously demonstrated by Createc in a legacy UK facilities.

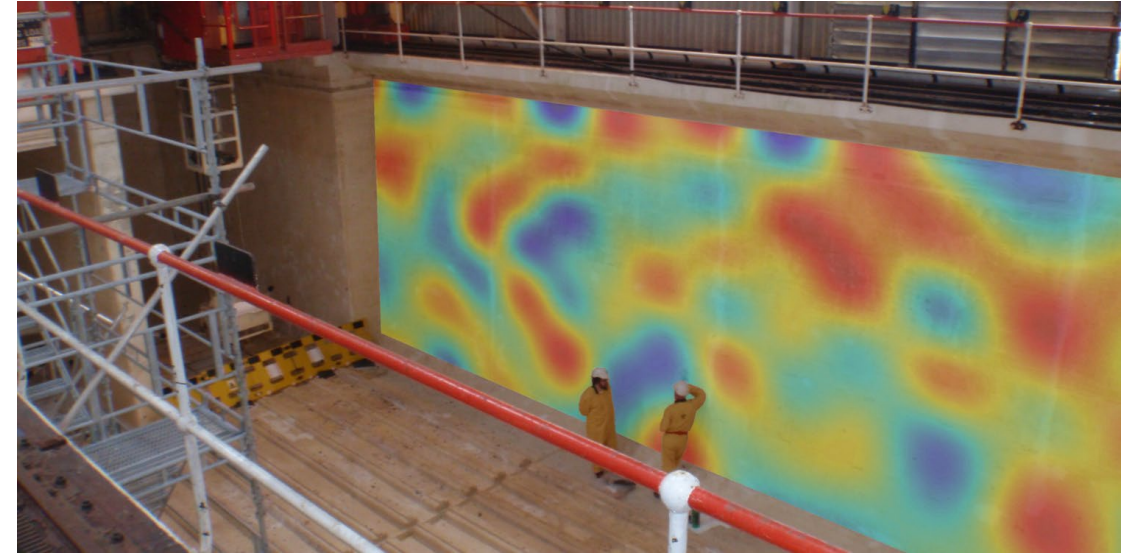


Image: resulting contamination profile through D:EEP application

Objective: EPRI co-sponsored proof of concept of deploying the DEE:P sensor to characterize Spent Fuel Pool (SFP) concrete at the decommissioning Dungeness B site in the UK, to:

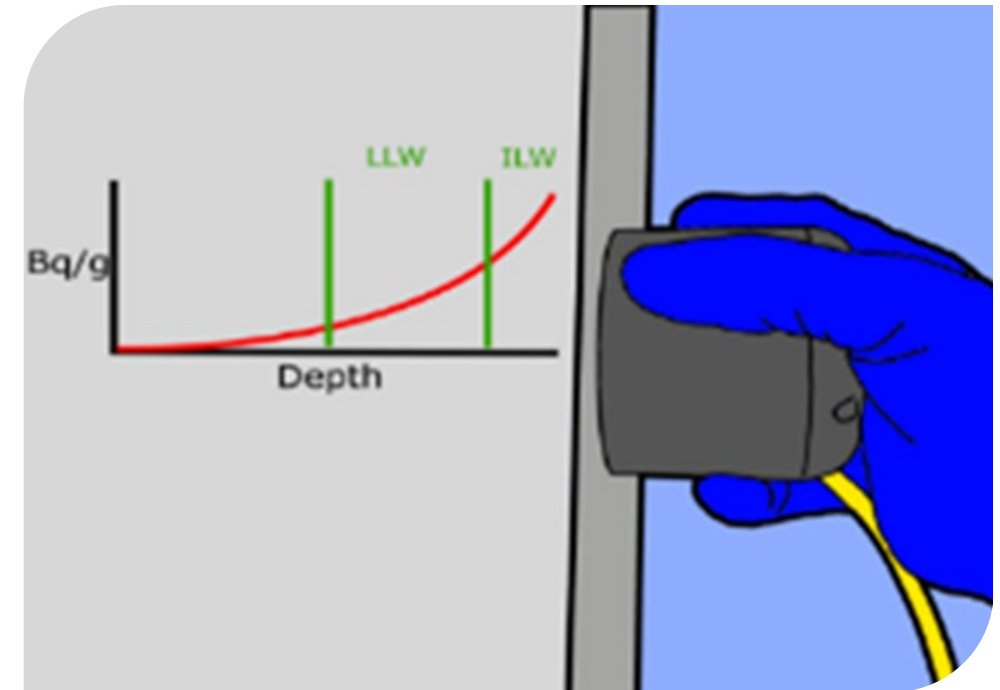
- **Demonstrate** the ability to make **measurements below and above water** (i.e. providing a proof of concept of physical capability of the technology)
- **Provide better understanding of the technology**, noting that the project was **not** able to evaluate the technique efficacy

Proposed Technology?

D:EEP



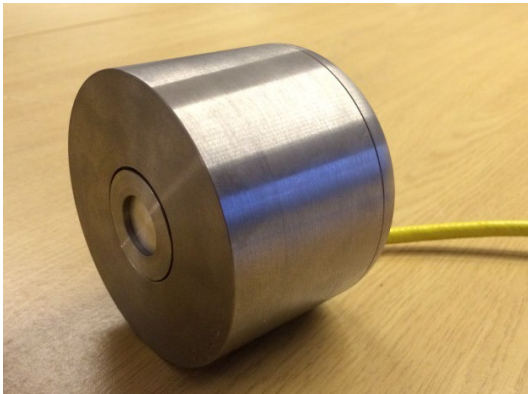
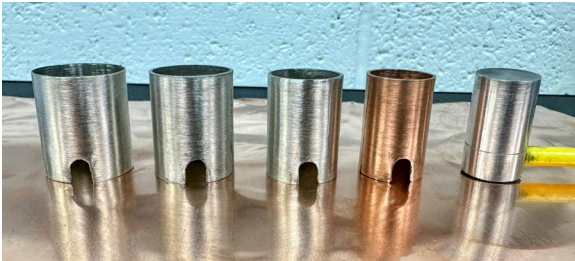
- D:EEP is a **spectral analysis technique** combining specially designed hardware and software to interrogate concrete structures on nuclear sites.
- Provide a **non-intrusive** picture of the penetration of contamination within a concrete surface.
- **Ascertain contamination depth** of multiple gamma emitting isotopes up to a depth of ~ 150 mm (~ 60 in).
- Measure a **single position** or **map entire surfaces** through rastered measurements and interpolation of results.



What is D:EEP?

Hardware - Overview

Component	Description
Cadmium Zinc Telluride (CZT) Spectrometer	Collects gamma spectra from the sample of interest. Connected to a suitable counting chain (pre-amp, MCA, laptop).
Tungsten Shield	Isolates the sample of interest, reducing background radiation from the sides and rear of the detector.
Copper & Tin Graded Shield	Reduces contributions from x-rays scattering from the tungsten shield into the detector.
Waterproof Housing	Waterproof deployment housing with hydraulically controlled background shield
Deployment Mechanism	D:EEP is deployment agnostic, providing flexibility for deployments into varying nuclear environments.

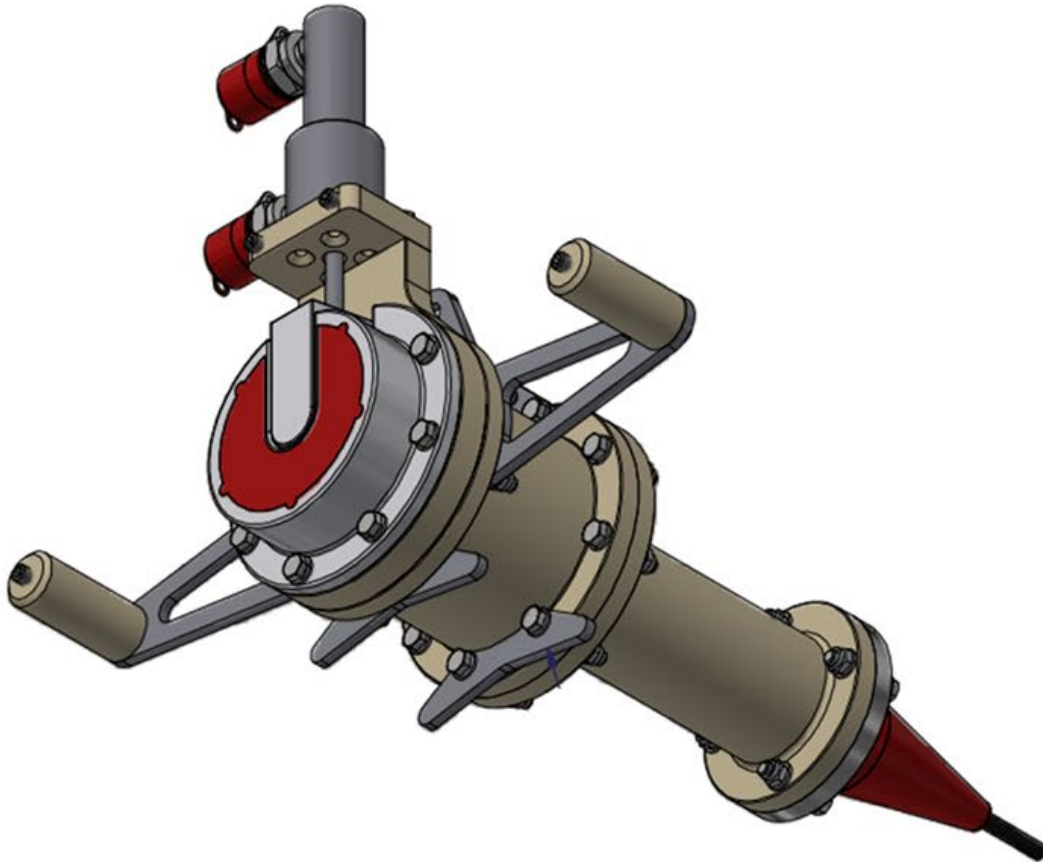


Standalone Detector

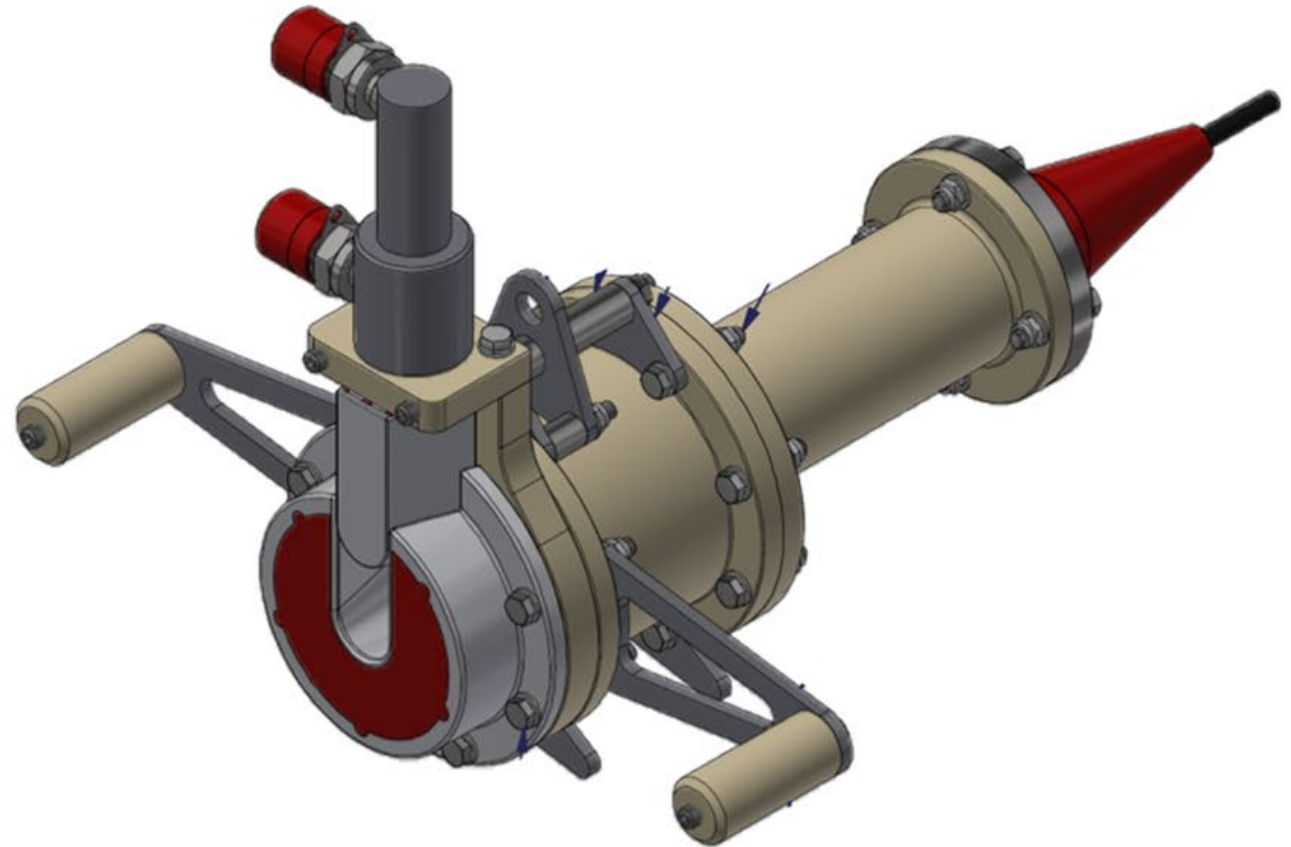
What is D:EEP?

Hardware – Underwater Housing

Background Mode
“Shield Closed”

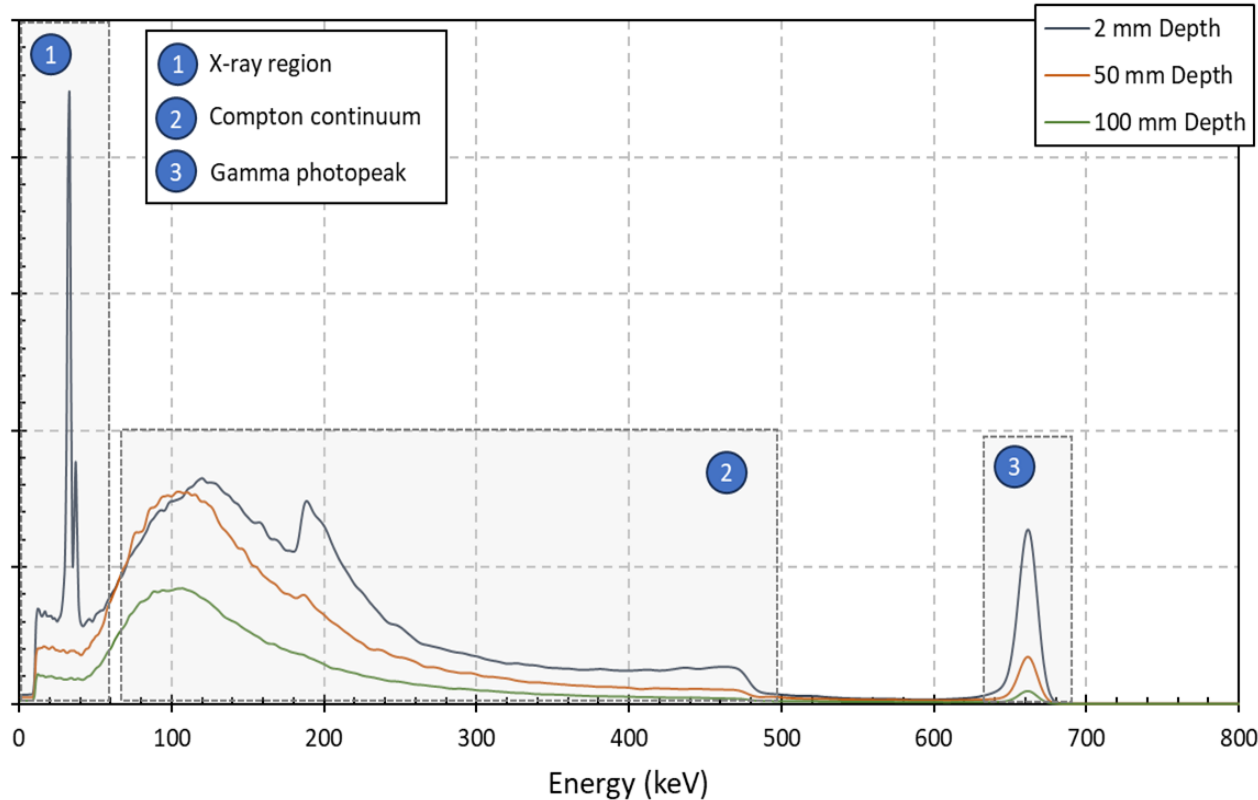


Signal Mode
“Shield Open”



What is D:EEP?

Software - Theory

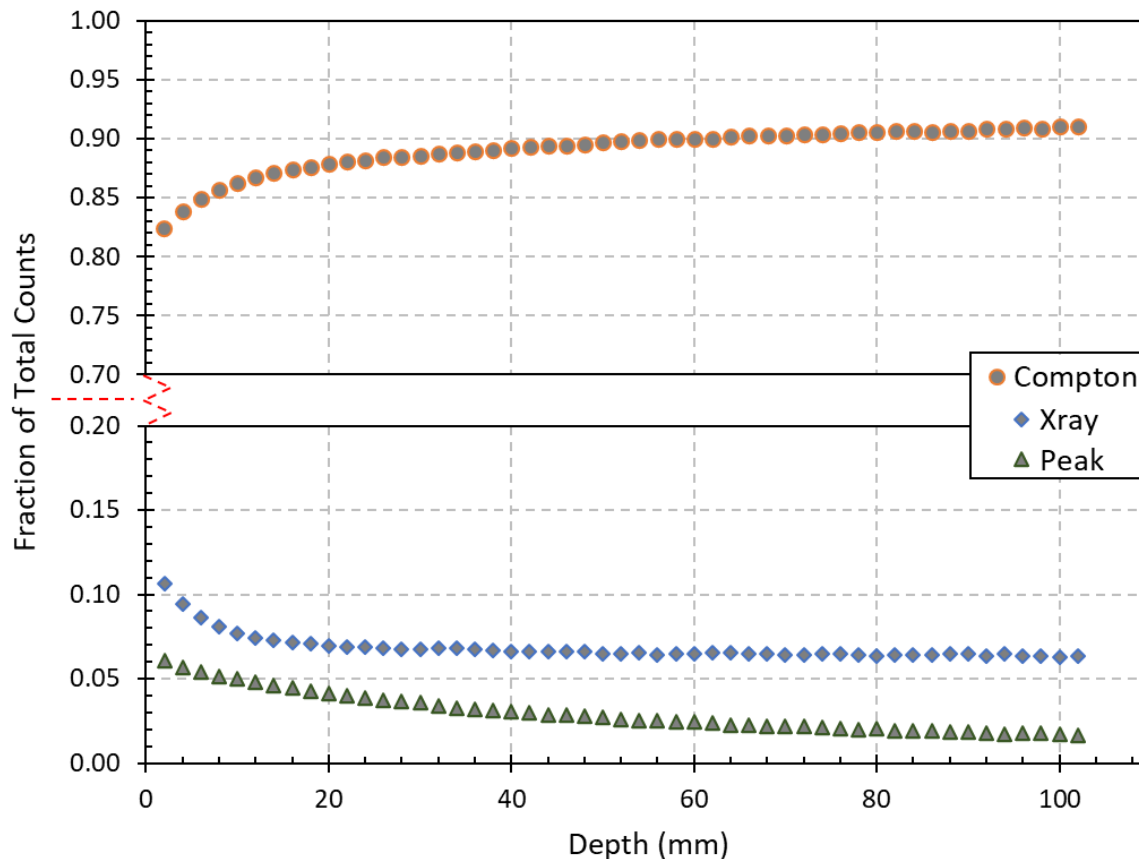


- ❑ Characteristic spectral features vary as a function of depth.
- ❑ Geant4 used to generate theoretical response at depth.
- ❑ Models generated every 1 mm up to 150 mm depth.
- ❑ Measurement spectra compared to simulation to obtain best fit.
- ❑ Individual contributions used to generate depth profile.

Theory of Operation

What is D:EEP?

Software - Theory

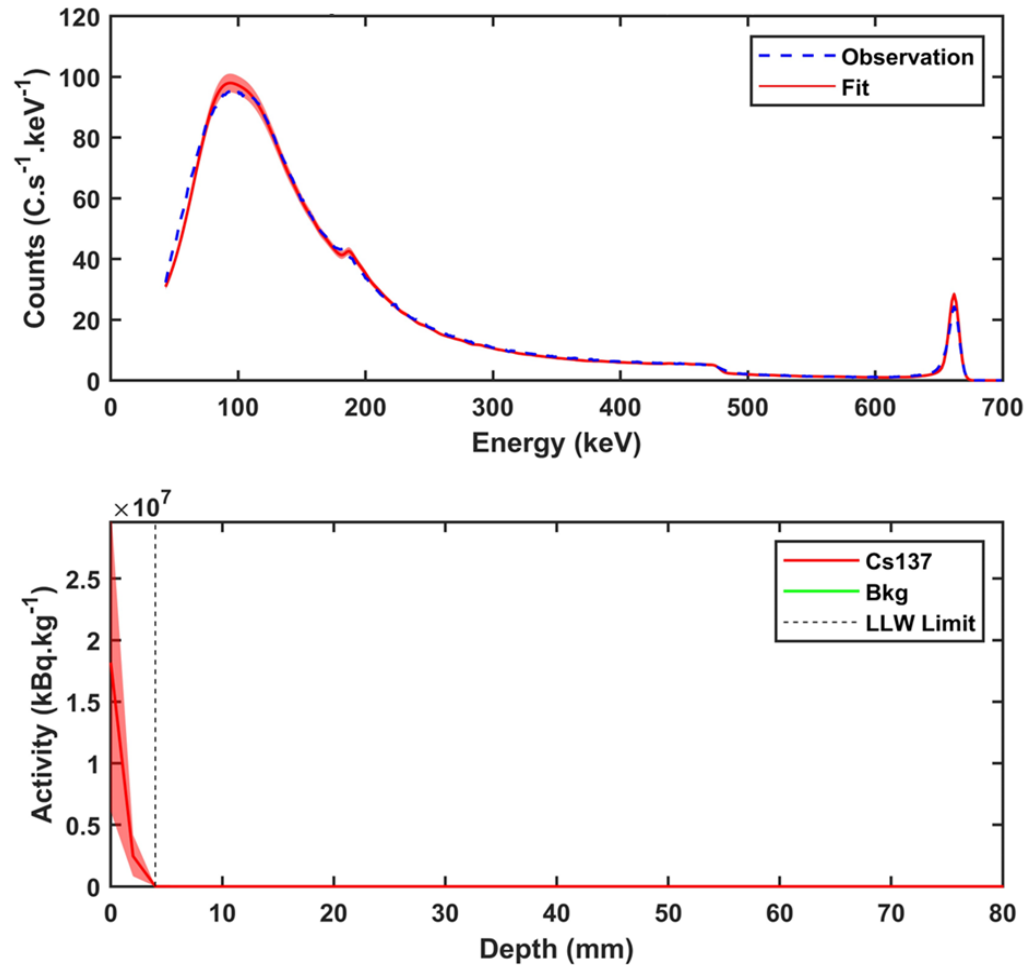


- ☐ Characteristic spectral features vary as a function of depth.
- ☐ Geant4 used to generate theoretical response at depth.
- ☐ Models generated every 1 mm up to 150 mm depth.
- ☐ Measurement spectra compared to simulation to obtain best fit.
- ☐ Individual contributions used to generate depth profile.

Theory of Operation

What is D:EEP?

Software - Output



- ☐ Characteristic spectral features vary as a function of depth.
- ☐ Geant4 used to generate theoretical response at depth.
- ☐ Models generated every 1 mm up to 150 mm depth.
- ☐ Measurement spectra compared to simulation to obtain best fit.
- ☐ Individual contributions used to generate depth profile.

Theory of Operation

Case Study - DNB

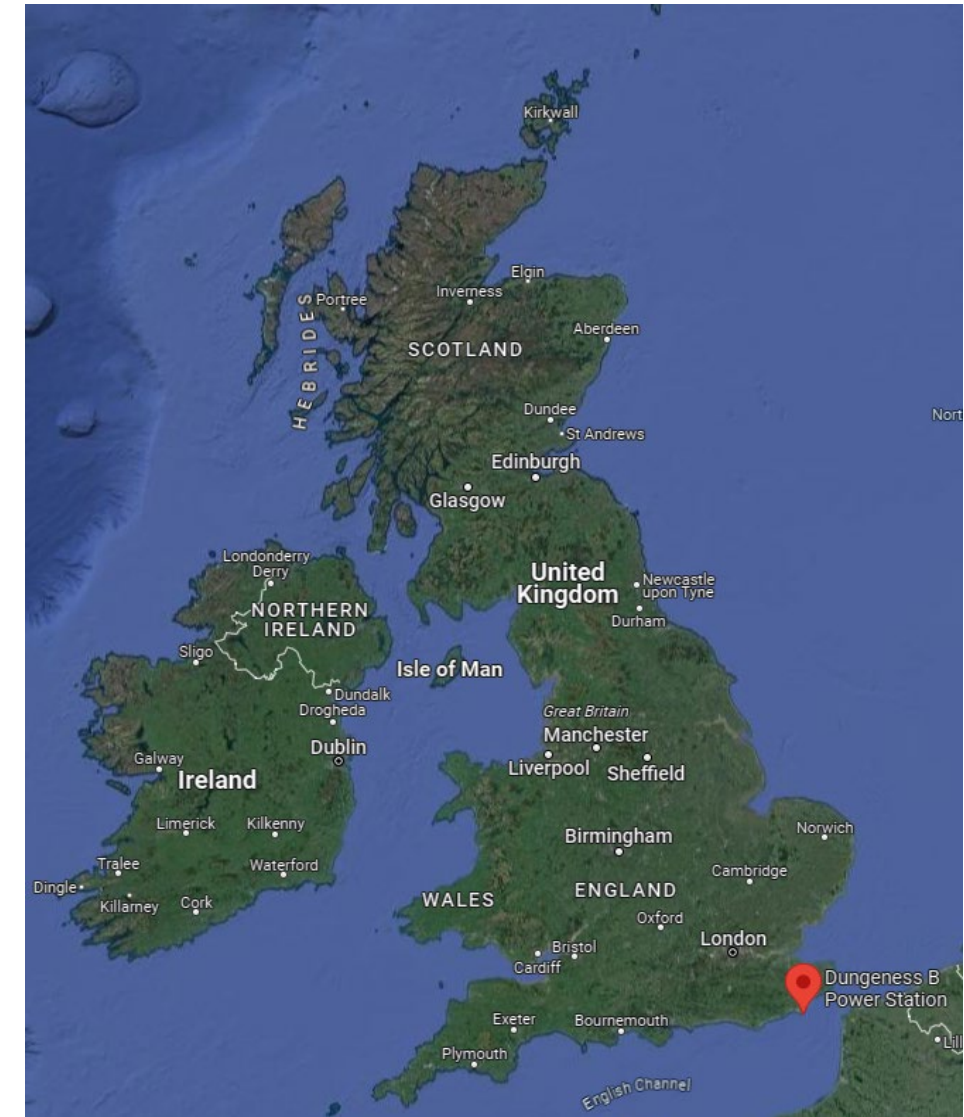
EDF Dungeness B Ponds Trial

Dungeness Site:

- ❑ EDF owned, Advanced Gas Reactor, currently undergoing defueling.
- ❑ Operational from 1983 to 2021.
- ❑ Located in Dungeness, England.
- ❑ EDF need to estimate waste before hand over to NDA
- ❑ Cannot do destructive core sampling as the pond is in use

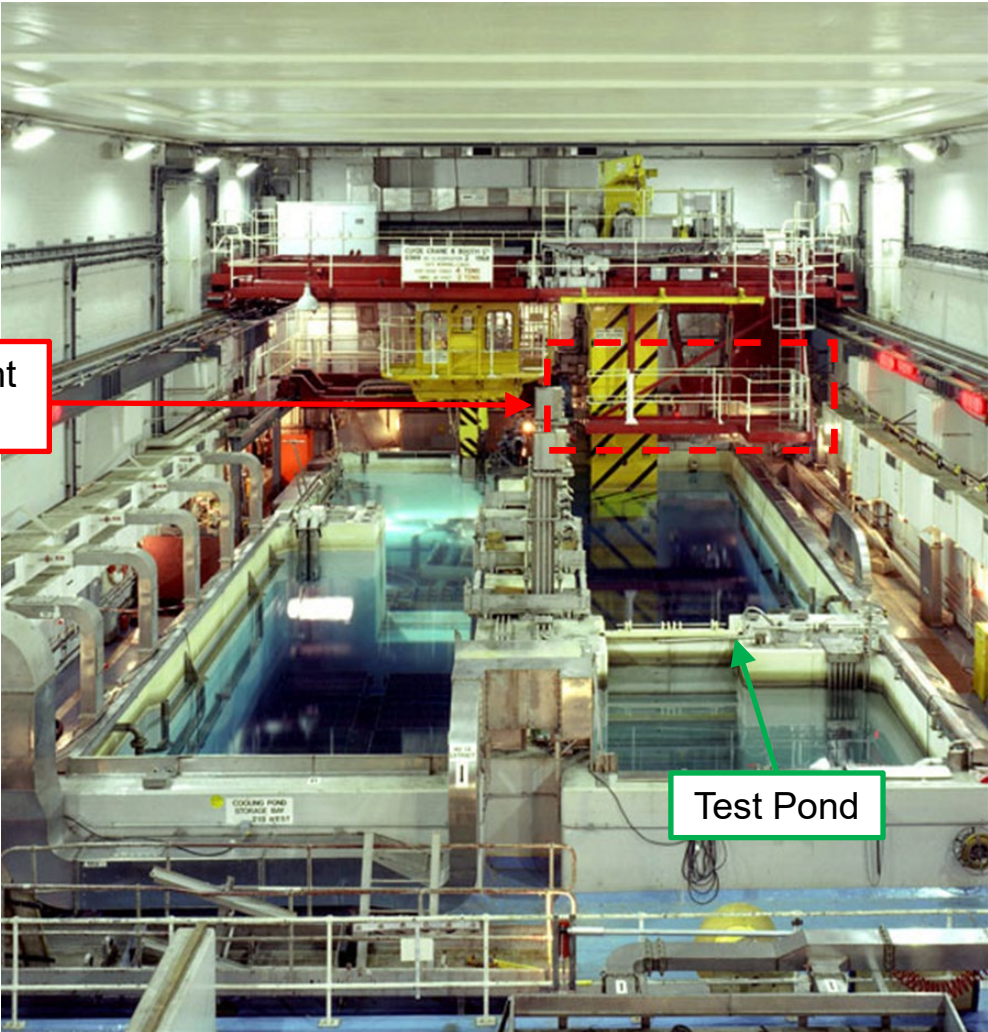
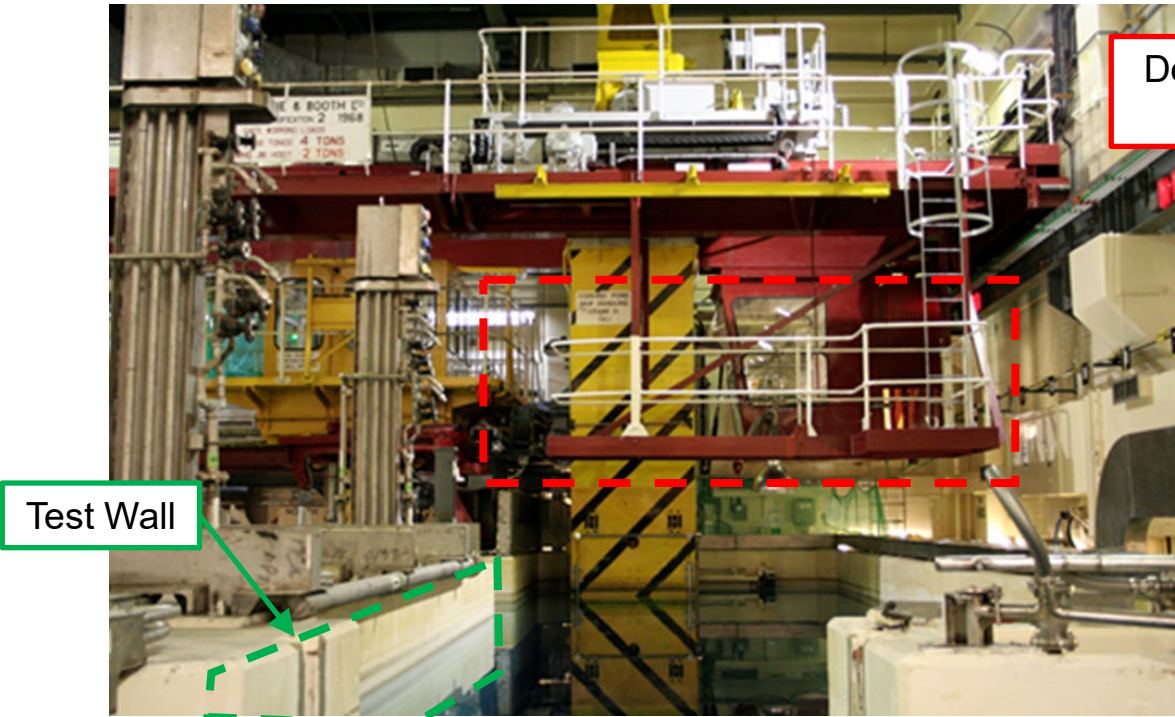
Project Details:

- ❑ Requirement to characterise contamination ingress in the concrete walls of a fuel storage pond.
- ❑ Pond will be active during measurements, with potential for fuel to be present.
- ❑ New design required for the D:EEP housing to enable wet deployment with remotely operated background shield.



Case Study - DNB

Overview

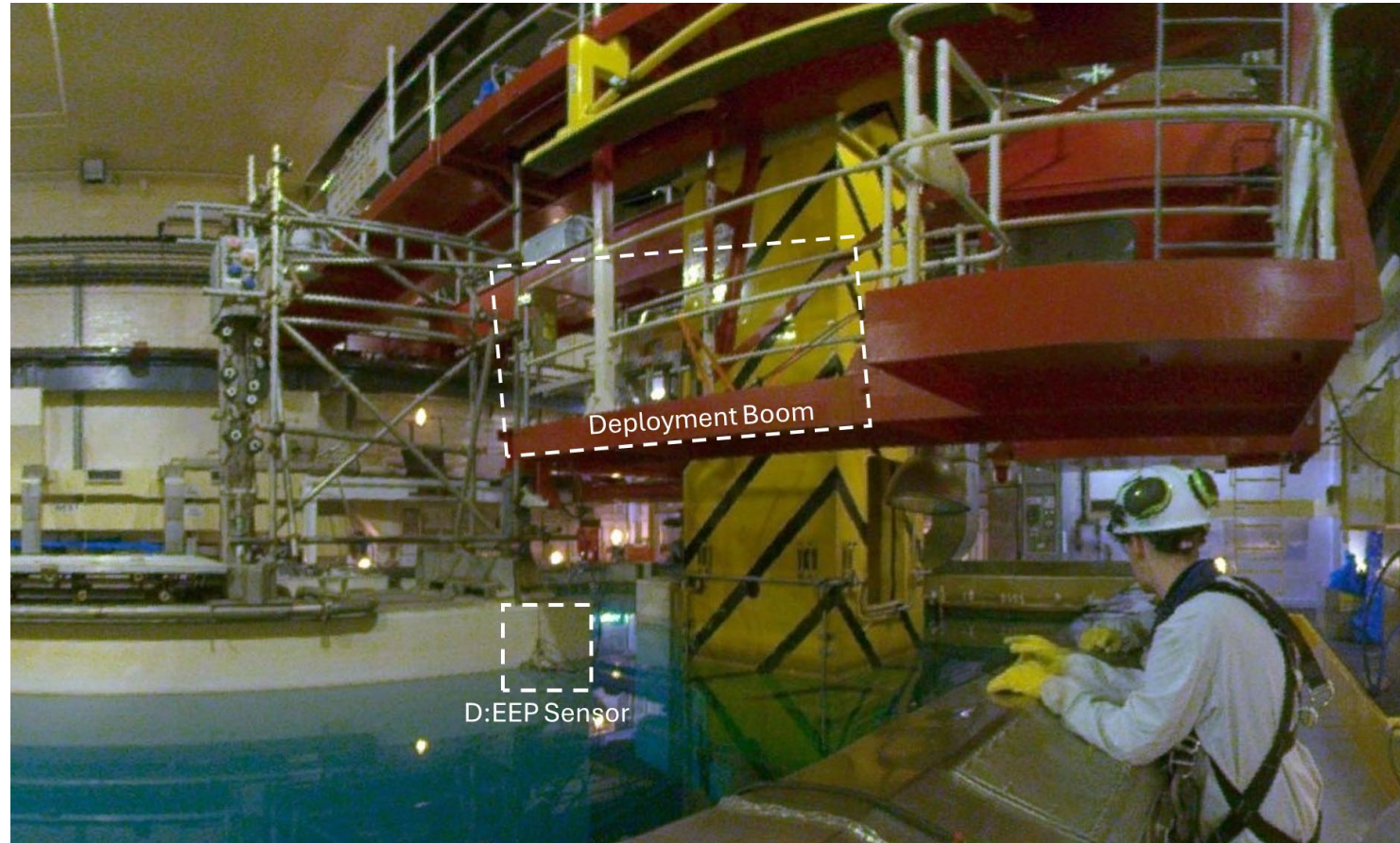


The EDF Dungeness B Fuel Storage Pond showing the wall of interest in the red dotted area and the platform used to deploy the D:EEP sensor.

Deployment Area

Case Study - DNB

Overview

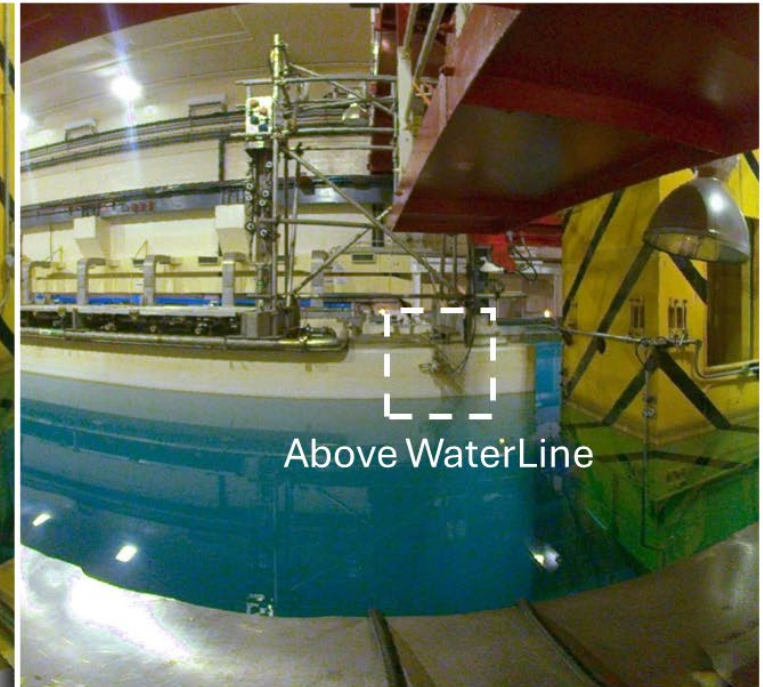
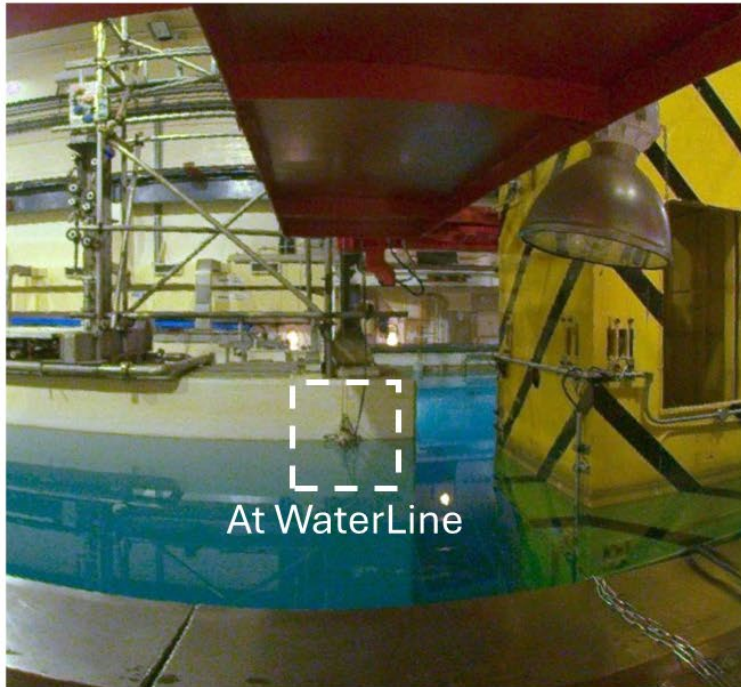
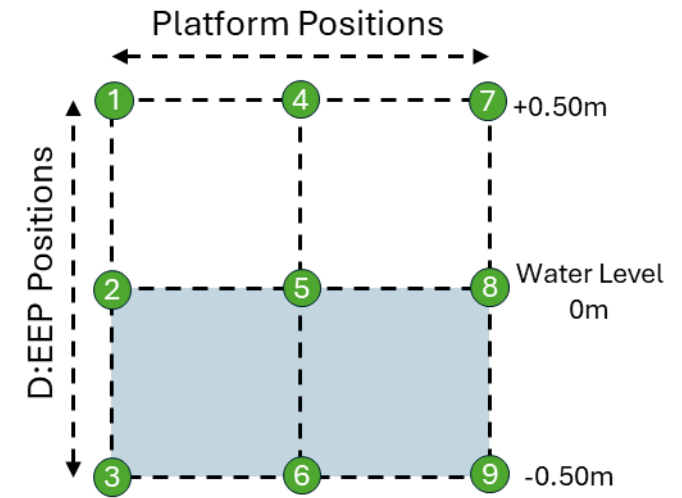


The EDF Dungeness B Fuel Storage Pond showing the wall of interest in the red dotted area and the platform used to deploy the D:EEP sensor.

Case Study - DNB

Measurements

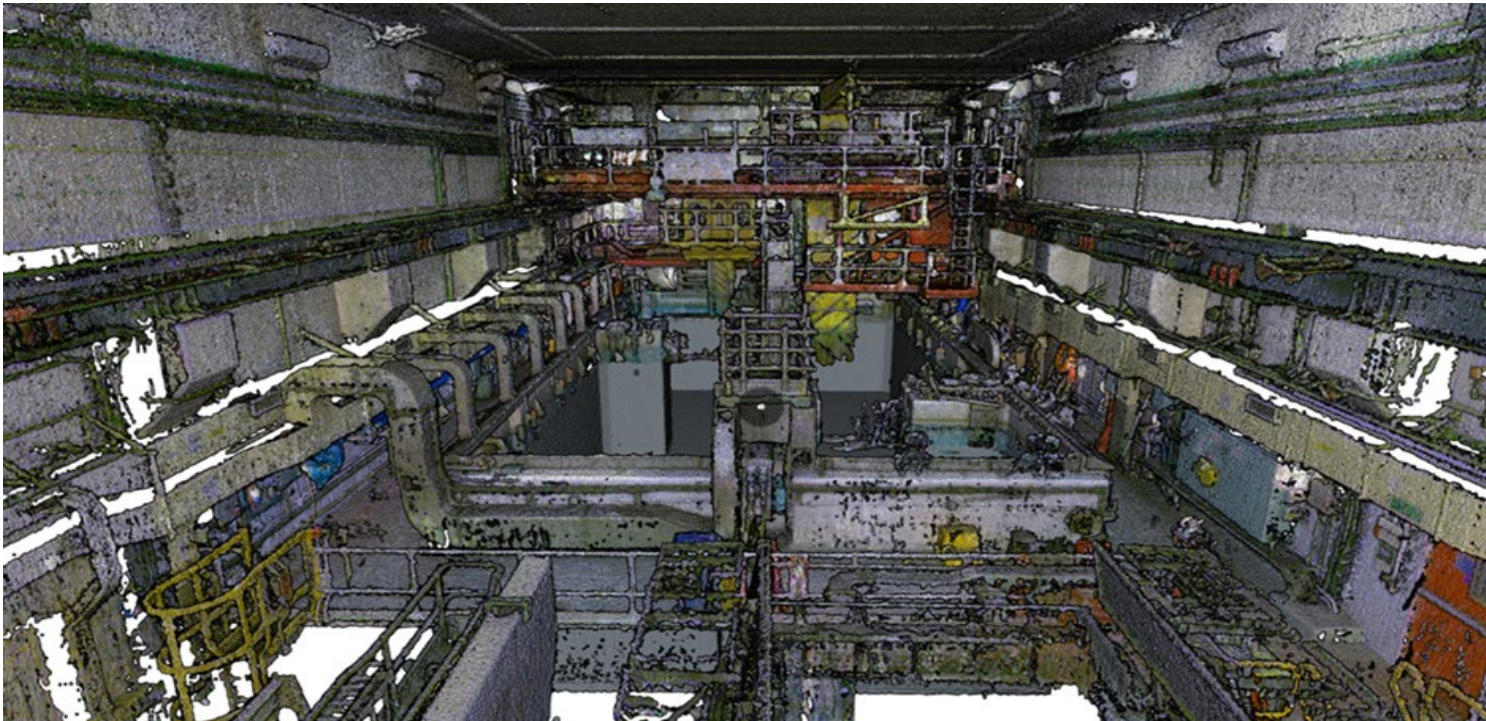
- ❑ D:EEP sensor deployed above, at, and below the waterline.
- ❑ Background + signal measurements taken at 9 locations.
- ❑ LiDAR scans performed to map the environment.



Case Study - DNB

Measurements

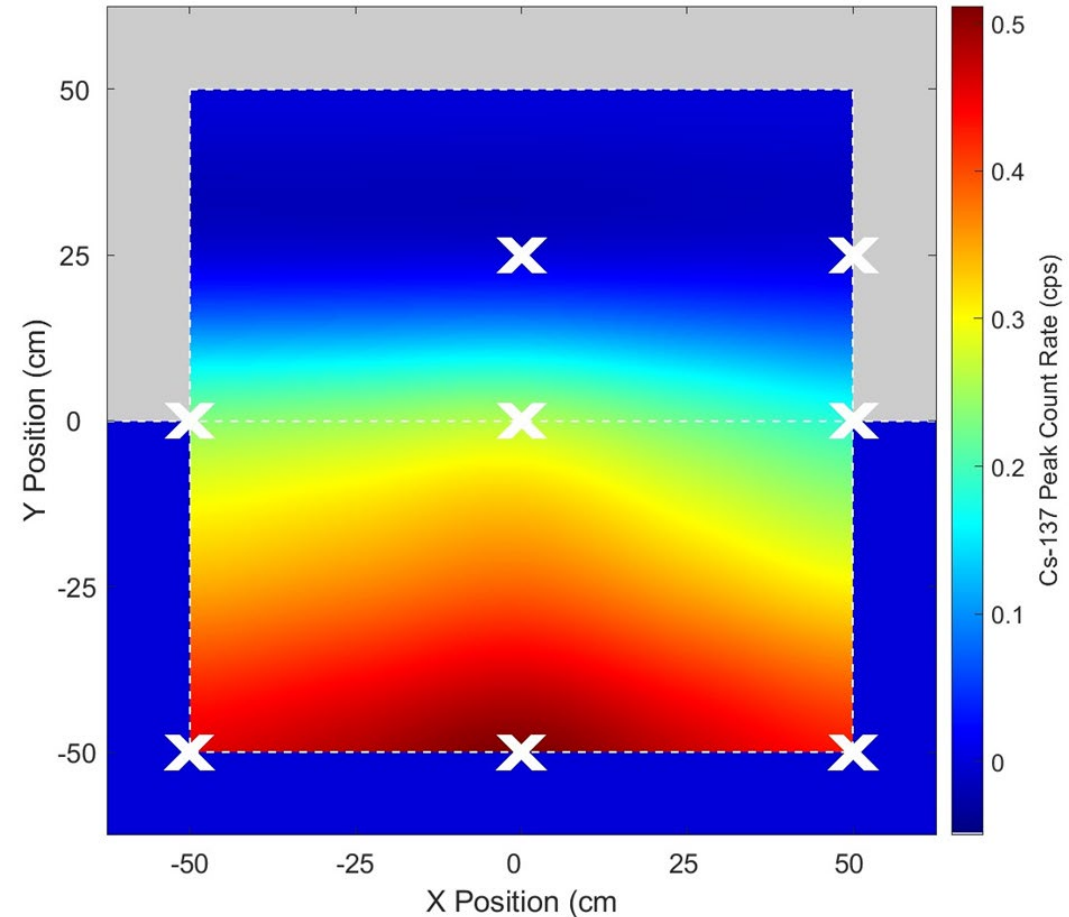
- ❑ D:EEP sensor deployed above, at, and below the waterline.
- ❑ Background + signal measurements taken at 9 locations.
- ❑ LiDAR scans performed to map the environment.



Case Study - DNB

Results

- ❑ Minimal activity present in the pond walls.
- ❑ Activity elevated below the surface relative to above.
- ❑ Lateral uniformity in count rates.
- ❑ Limited contamination ingress.
- ❑ Contamination restricted to the surface paint layer.

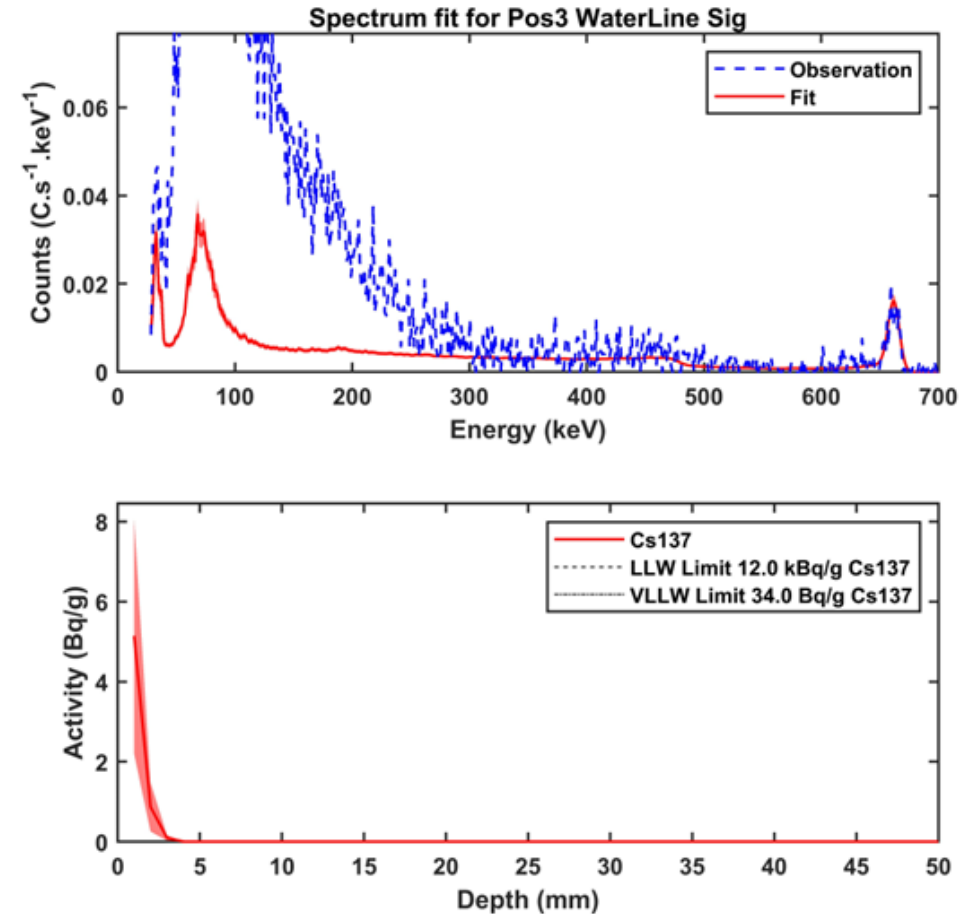


Results allow Interpolation of Data to Provide Potential Contamination Maps

Case Study - DNB

Results

- ☐ Minimal activity present in the pond walls.
- ☐ Activity elevated below the surface relative to above.
- ☐ Lateral uniformity in count rates.
- ☐ Limited contamination ingress observed.
- ☐ Contamination restricted to the surface paint layer.

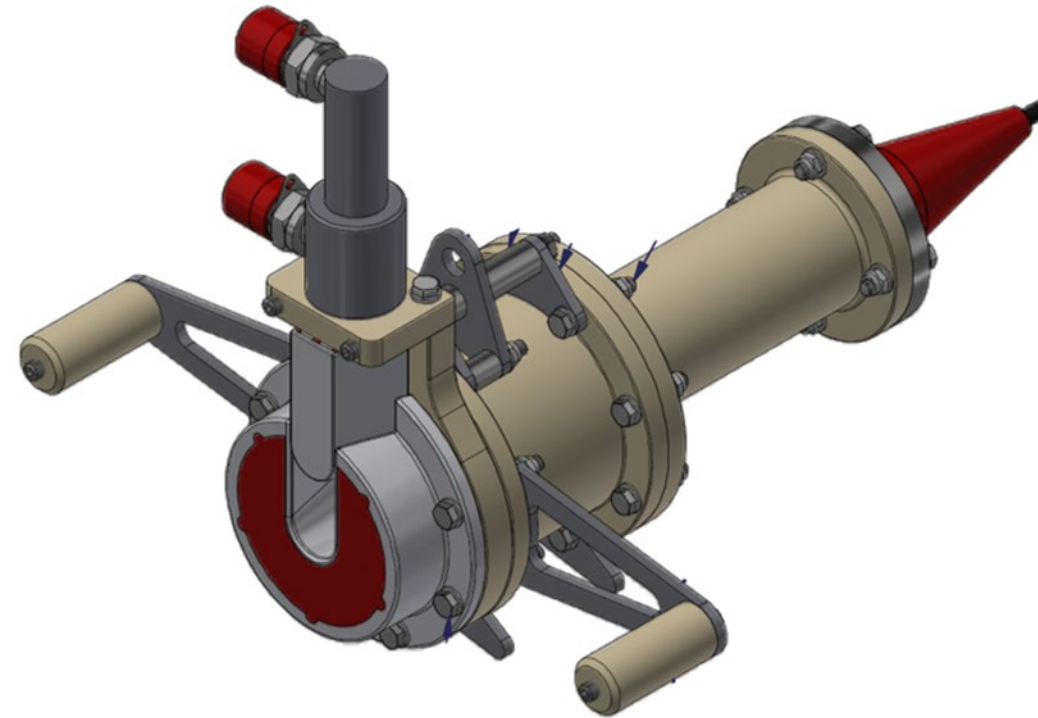


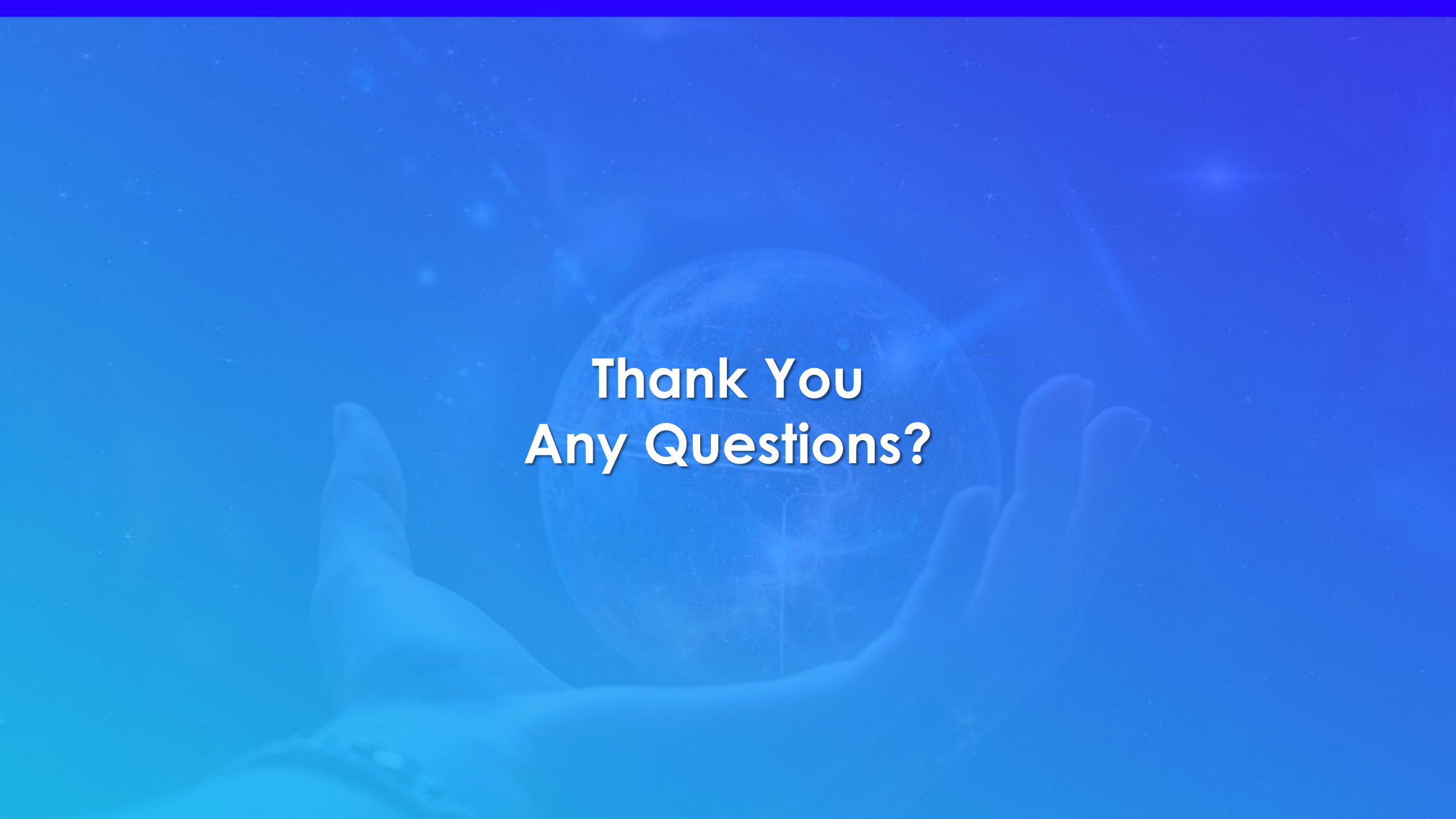
No Contamination Ingress Detected Supporting the Assumption of Paint Layer Integrity

Conclusion

D:EEP

- ❑ D:EEP offers a potentially novel approach to non-destructive depth profiling of cementitious materials, supplementing existing sampling technologies.
- ❑ Conducted proof of concept demonstration of physical deployment in a Spent Fuel Pool (SFP) above and below the waterline.
- ❑ LiDAR represents a novel method of data evaluation and visualization for future projects.
- ❑ Through proper characterization, D:EEP may enable cheaper, faster, and safer decommissioning.
- ❑ **Further work required to determine efficacy of approach as a measurement method.**





**Thank You
Any Questions?**



TOGETHER...SHAPING THE FUTURE OF ENERGY®